AST ★ Accurate Sensors Technologies

On-line Two Color Infrared Focusable Non-contact Pyrometers
C€ 475°C to 1475°C

A250C+

A250C+ is a highly accurate digital two color IR Focusable pyrometer to provide high performance and low maintenance of non contact temperature measurement in demanding industrial and R&D environments. The Pyrometer measures the temperature of an object by calculating the ratio of the energies at two different wavelength bands. The ratio technique eliminates and reduces errors in temperature measurement caused by changes in Emissivity, Surface finish and energy absorbing materials such as Water vapour etc.

The IR pyrometer parameters can be selected via the keypad on the back panel. The settings are displayed on the OLED Display. In the measuring mode, real time temperature is displayed. In Pyrometers, measuring temperature and emissivity is displayed on the television screen. A250C+ has focusable optics for optimal match of the instrument for various applications. The pyrometer is equipped with RS-485 output; 0...20mA/ 4...20mA. Switching laser ON/OFF does not effect the measurement.

Software "Infrasoft"

AST "Infrasoft" software is under standard scope of supply. It offers possibilities of connecting three pyrometers simultaneously for parameter setting, view real time graph, offline graph and to evaluate measuring data. Communication between the pyrometer and the software is implemented via a cable connected between the pyrometer and the PC serial port. It comes with spot size calculator and parameter settings features.

Some of the parameters adjustable via software are

- Emissivity, Response Time
- Clear Time(Peak Picker)
- Analog Output
- Sub Range
- Unit of Temperature(°C/°F)
- Communication mode(Comm.mode)
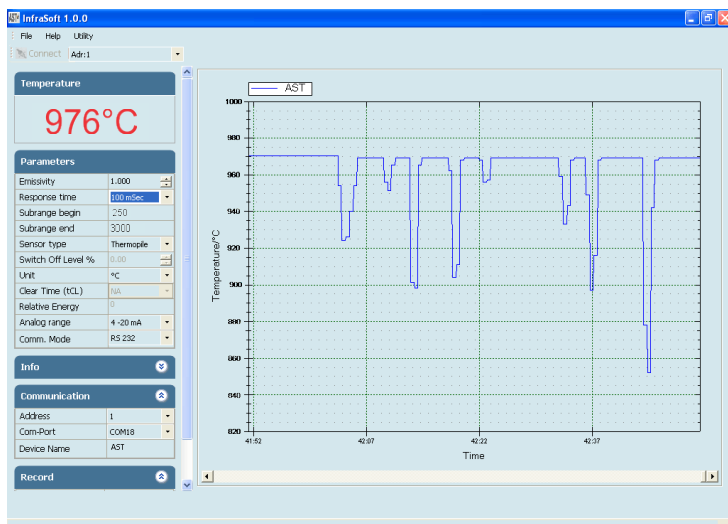
Infrasoft with integrated video image

Features

- Wide temperature ranges from 475°C to 1475°C
- Focusable Optics
- Response Time 100msec.
- Emissivity 0.75 µm....1.25 µm
- Integrated OLED Display & Parameterizing Keys
- Two Color model
- Laser targeting
- Analog output options 0...20mA/ 4...20mA
- RS-485 Serial interface
- User friendly PC software for communication
- Green LED for pyrometer status indication
- Red LED for Laser ON/OFF indication

Standard Scope of Supply

- Pyrometer with Focusable optics, OLED Display & Parameterizing Keys
- Laser pilot light(PL)
- Analog output 0...20mA/ 4...20mA
- Digital Interface RS-485
- 5 mtr long connection cable with connector
- Calibration certificate, Software & Operation manual

Optional

- Mechanical & Electrical Accessories
- Extra Cable Lengths

Applications

- Induction Heating
- Annealing
- Welding
- Forging
- Sintering
- Melting
- Rolling Mills
- Rolling Kilns
- Crystal growing

We measure accurate temperature in extreme conditions

Technical Specifications

Model	A250C+ PL
Temperature Range (Analog sub-range adjustable)	475°C - 1475°C
Spectral Range	1.5µm/1.6 µm
Photodetector Type	InGaAs/InGaAs
Distance to Spot Size Ratio	150:1
Emissivity Slop(ε1 / ε2)	0.75…1.25 slope adjustable (Two color mode)
Response Time	100 msec adjustable upto 10 sec
Accuracy	± 0.5% of the measured value + 1°C
Repeatability	0.1% of reading in °C + 1°C
Sighting Options	Laser Pilot Light(PL), Through The Lens (TL) & Video Module
Analog Output	0-20mA, 4-20mA (User selectable)
Digital Output	RS-485
Operating Temp. Range	0°C…….70°C; 0°C…..200°C (With water cooling jacket)
Storage Temp. Range	-20°C…70°C
Adjustable Parameters and Features via Software and Android app	Emissivity, Response Time, Clear Time (Peak Picker), Analog Output, Analog Scale (Sub range), Unit Of Temperature(°C/°F), Relay set point & hysteresis etc.
Adjustable Parameters and Features via Keypad	Emissivity, Response Time, Clear Time (Peak Picker), Analog Output, Analog Scale (Sub range), Unit Of Temperature(°C/°F), Relay set point & hysteresis, address etc.
Relay output	One Relay output with hysteresis 60V DC / 42 AC RMS, 0.4 A
Power Supply	12V to 28V DC with reverse voltage protection
Power Consumption	Max 2.5 watt
Laser Power	<1 m watt
Protection Class	IP65
Housing	Stainless Steel
Isolation	Power Supply, Digital Output and Analog Output are galvanically islolated against each other
Operating Humidity	10-95%, Non-Condensing Conditions
Weight & Dimensions	1200g Dia= Ø 56mm; Length=188.5mm

Spot Sizes

Spot Sizes(mm)		
Focused working distances WD (mm)	Length L	A250C+ 475°C - 1475°C (150:1)
500	12.70	3.40
800	7.20	5.40
1000	5.50	6.70
2000	2.30	13.40
5000	0.50	33.40
9000	0	60.00

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Pyrometer & Cooling Jacket Drawing
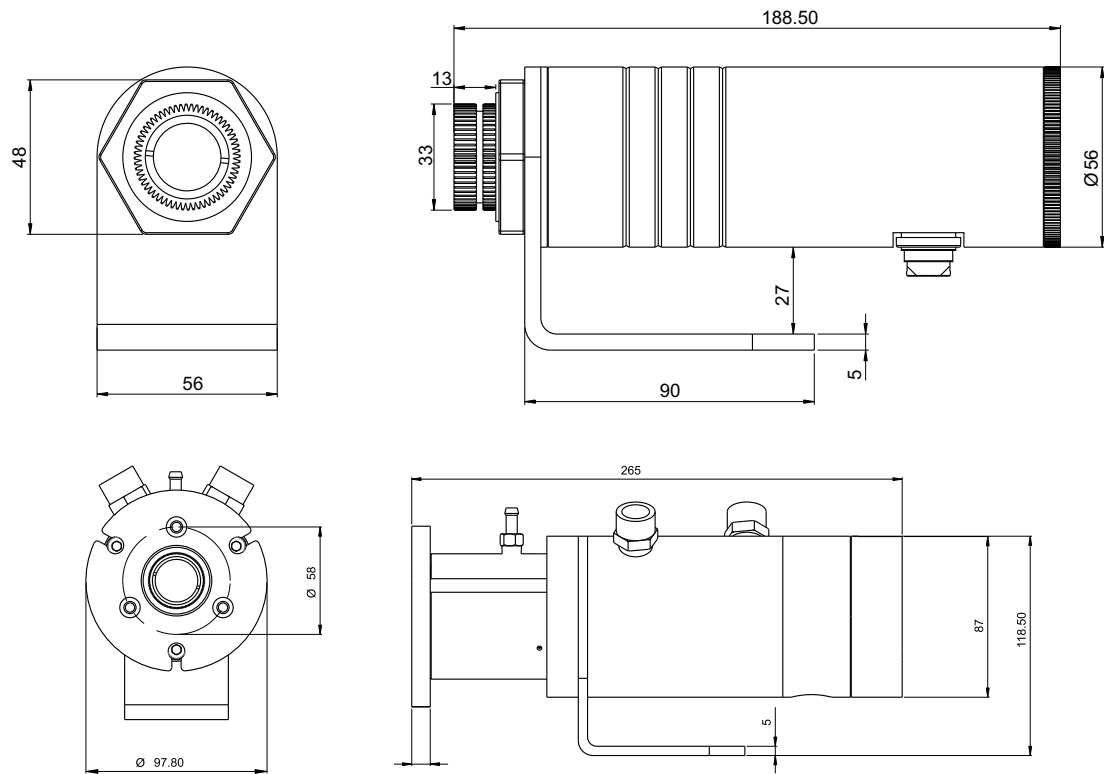
Accessories

Mounting Clamp (Pyrometer) **(Reference no: 8500-04)**	**Air Purge** **(Reference no: 8500-05)**	**Mounting Clamp (Water Cooling Jacket)** **(Reference no: 8500-06)**
Mounting Flange **(Reference no: 8500-07)**	**Mounting Plate** **(Reference no: 8500-08)**	**Water Cooling Jacket** **(Reference no: 8500-09)**
Temperature Indicator **(Reference no: 9000-01)**	**Adjustable Mounting Stand** **(Reference no: 8000-07)**	**Power supplyInput 110/230V AC** **Reference No. 9000 - 02** **Output 24 V DC, 0.7Amp.**
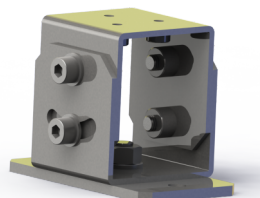
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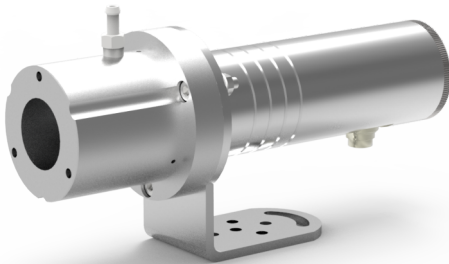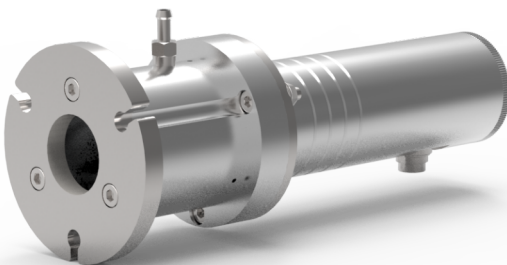| Pyrometer with Mounting Clamp (8500-04)	Pyrometer with Mounting Flange (8500-07) + Air Purge (8500-05) + Water Cooling Jacket (8500-09)
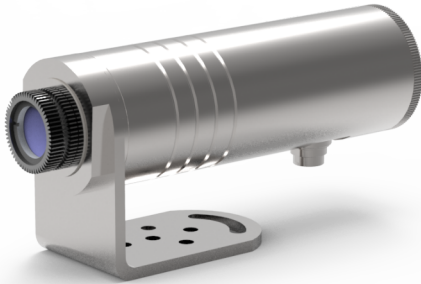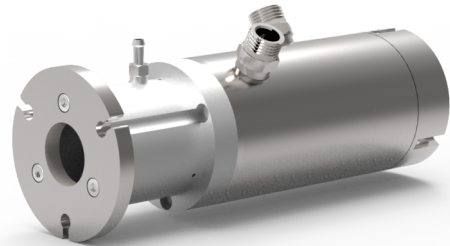
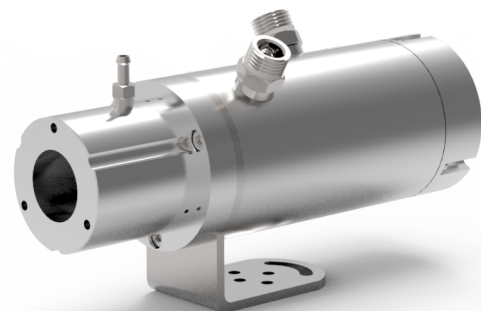| Pyrometer with Air Purge (8500-05) + Mounting Clamp (8500-06)	Pyrometer with Water Cooling Jacket (8500-09) + Mounting Clamp (8500-06)

Pyrometer with Mounting Flange (8500-07) + Air Purge (8500-05)	Pyrometer with Air Purge (8500-05) + Water Cooling Jacket (8500-09) + Mounting Clamp (Water Cooling Jacket) (8500-06)

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